Work Order ID 67850

Friday, April 01, 2011 7:17:12 AM

Item ID: D205-711-013 **Accept** **Setup Start**

Revision ID: **Stop**

Item Name: Vertical Reference Door

Start Date: 4/1/2011 **Start Qty:** 1.00 **Cust Item ID:**

Required Date: 5/6/2011 **Req'd Qty:** 1.00 **Customer:**

Reference:

Approvals: **Process Plan:** CL **Date:** 11/04/01 **Tooling:** _____ **Date:** _____ **Run Start**

QC: _____ **Date:** _____ **SPC (Y/N):** _____ **Date:** _____ **Stop**

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	**Revision Nbr**								
N/A	Rev N/A								
100	DOCUMENT CONTROL	0.00							
DC	**Memo**	0.00							
Document Control	Photocopy bluefiles and create labels per PPP D205-711-013 CHG001								
110	PURCHASING	0.00							
Purchasing	**Memo**	0.00							
Purchasing	Issue P/O: 13454 to Eagle Copters "Assembly of D205-711-013 Door Assembly Send a copy of this IPP								

N/A CL 11/05/16

CL 11/03/05 ①

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ **PAR #:** _____ **Fault Category:** _____ **NCR:** Yes No **DQA:** _____ **Date:** _____

Resolution: _____ **Disposition:** _____ **QA: N/C Closed:** _____ **Date:** _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

H:\FORMS\Quality Assurance\approved QA\NCRWO RevE

Work Order ID 67850

Friday, May 13, 2011 2:00:49 PM

Item ID: D205-711-013 **Accept** **Setup** **Start** **Stop**

Revision ID:

Item Name: Vertical Reference Door, 205/210

Start Date: 4/1/2011 **Start Qty:** 1.00 **Cust Item ID:**

Required Date: 5/6/2011 **Req'd Qty:** 1.00 **Customer:**

Reference:

Run **Start** **Stop**

Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____

QC: _____ **Date:** _____ **SPC (Y/N):** _____ **Date:** _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120		0.00							
Purchasing	Purchasing								
Purchasing	**Memo**	0.00							

□EAGLE□
Pick:Qty□Part Number□Description□Batch
1□204-030-853-119□LH Co-pilot Door□_____
Attach serviceable tags□□□

2-□EAGLE□
Fabricate/Pick the following parts to go into the door in accordance with:□□ D2046902 Sheet 1 Rev. 3
D2046902 Sheet 2 Rev. 2□
D2046902 Sheet 3 Rev. 0□
D2046901 Sheet 3 Rev. 1

Qty□Part Number□ Description□Batch
1□EB212-100L / EA20469-3□Window□_____
1□EA20469-05□Rubber Strip□ _____
1□EA20469-06□Aluminum Strip □ N/A
1□EA20469-07□Angle□ _____
1□EA20469-08□Placard□ _____
1□EA20469-10□Rear Rib Assy□ _____
1□EA20469-11□Angle□ _____
1□EA20469-12□Fwd Rib□ _____
1□EA20469-13□Window □_____
1□EA20469-14□Window Retainer□_____
1□EA20469-16□Armrest Assy□ _____
1□EA20469-17□Angle□ _____
1□EA20469-18□Door Inner Skin□_____

WO47712

MAY 13 2011

Work Order ID 67850

Friday, May 13, 2011 2:00:49 PM

Item ID: D205-711-013 **Accept** **Setup** **Start** **Stop**

Revision ID:

Item Name: Vertical Reference Door, 205/210

Start Date: 4/1/2011 **Start Qty:** 1.00 **Cust Item ID:**

Required Date: 5/6/2011 **Req'd Qty:** 1.00 **Customer:**

Reference:

Run **Start** **Stop**

Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____

QC: _____ **Date:** _____ **SPC (Y/N):** _____ **Date:** _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
	1□EA20469-21□Door Cover Panel□_____ 2□EA20469-23□Link□ _____ 1□EA20469-24□Rod□ _____ 1□EA20469-25□Arm Assy□ _____ Material Certification / Proof of Traceability / Certificate of Conformity required								
	3-EAGLE□ Pick: Qty□Part Number□Description□Batch 14□AN3-3A□Bolt□_____ 22□AN3-4A□Bolt□_____ 24□AN3-7A□Bolt□_____ 6□AN960-6L□Washer□_____ 90□AN960-10L□Washer□_____ 34□CR3242-4-2□Rivet□_____ 135□MS20426AD3-3□Rivet□_____ 140□MS20426AD4-3□Rivet□_____ 25□MS20470AD3-3□Rivet□_____ 90□MS20470AD4-3□Rivet□_____ 24□MS21042L3□Nut□_____ 2□MS21042L06□Nut□_____ 13□MS21069L3□Nut Plate□_____ 8□MS21069L08□Nut Plate□_____ 1□MS21071L3□Nut Plate□_____ 1□MS21071L08□Nut Plate□_____ 9□MS21075L3□Nut Plate□_____ 2□MS24677-12□Screw□_____ 6□MS27039-1-09□Screw□_____								
	4-Assemble door in accordance with :□D2046901 Sheet 2 Rev. 5□D2046901 Sheet 1 Rev. 5Do not install EA20469-15 or wiring harness at this time.								

WO 47712 MAY 13 2011

Work Order ID 67850

Friday, May 13, 2011 2:00:49 PM

Item ID: D205-711-013 **Accept** **Setup Start** **Stop**

Revision ID:

Item Name: Vertical Reference Door, 205/210

Start Date: 4/1/2011 **Start Qty:** 1.00 **Cust Item ID:**

Required Date: 5/6/2011 **Req'd Qty:** 1.00 **Customer:**

Reference:

Run Start **Stop**

Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____

QC: _____ **Date:** _____ **SPC (Y/N):** _____ **Date:** _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
	5-Apply Dart P/N & B/N using fine point permanent marker□□□								
130	QC4- 100% Inspect kits for completeness	0.00							MAY 13 2011
QC	**Memo**	0.00							
Quality Control	Eagle- Send this W/O back to DartKit to be stocked at Eagle								
140	QC5- Inspect part completeness to step on W/O	0.00							MAY 13 2011
QC	**Memo**	0.00							
Quality Control									

Work Order ID 67850

Friday, May 13, 2011 2:00:49 PM

Item ID: D205-711-013 **Accept** **Setup Start**

Revision ID:

Item Name: Vertical Reference Door, 205/210 **Stop**

Start Date: 4/1/2011 **Start Qty:** 1.00 **Cust Item ID:**

Required Date: 5/6/2011 **Req'd Qty:** 1.00 **Customer:**

Reference:

Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____ **Run Start**

QC: _____ **Date:** _____ **SPC (Y/N):** _____ **Date:** _____ **Stop**

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
150	Identify as per dwg & Stock Location:_____	0.00							
Packaging									
Packaging	**Memo**	0.00							
Packaging									
160	QC4- 100% Inspect kits for completeness	0.00							
QC									
Quality Control	**Memo**	0.00							
170		0.00							
Packaging	Packaging								
Packaging	**Memo**	0.00							
Packaging	Identify and pack for shipping as per PPP D205-711-013 Location:_____ PPP Rev:_____								

MAY 13 2011

MAY 13 2011

N/A on A/C MAY 13 2011

Work Order ID 67850

Friday, April 01, 2011 7:17:12 AM

Item ID: D205-711-013 **Accept** **Setup Start**

Revision ID:

Item Name: Vertical Reference Door **Stop**

Start Date: 4/1/2011 **Start Qty:** 1.00 **Cust Item ID:**

Required Date: 5/6/2011 **Req'd Qty:** 1.00 **Customer:**

Reference:

Run Start

Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____

Stop

QC: _____ **Date:** _____ **SPC (Y/N):** _____ **Date:** _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
180	QC21- Final Inspection - Work Order Release	0.00				CK	11/05/16		
QC Quality Control	Memo	0.00					CMF 11-05-13		

Picklist Print

Friday, May 13, 2011 2:01:01 PM

Work Order ID: 67850

Parent Item: D205-711-013

Parent Item Name: Vertical Reference Door, 205/210

Start Date: 4/1/2011 **Required Date:** 5/6/2011

Start Qty: 1.00 **Required Qty:** 1.00

Comments: IPP Rev:A□04.11.09□New issue□KJ/JLM□

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D412-711-041 Vertical Reference Door Assembly		Manufactured	No			120	Each	0.0000	1	1	WO47712	MAY 13 2011	
D412-711-041RevN/A Vertical Reference Door Assembly		Manufactured	No			120	Each	0.0000		1	WO47712	MAY 13 2011	
D412-711-101 Replacement Bubble Window		Manufactured	No			120	Each	2.0000	1	1	WO47712	MAY 13 2011	
				Location		**Loc Qty**		**Loc Code**					
				FG080		2							
					68604	2							
D412-711-101RevN/A Replacement Bubble Window		Manufactured	No			120	Each	0.0000		1	WO47712	MAY 13 2011	
D205-711-113 Wiring Harness, 205		Manufactured	No			120	Each	5.0000	1	1	WO47712	MAY 13 2011	
				Location		**Loc Qty**		**Loc Code**					
				MEZZ		5							
					37130	5							
D205-711-113RevN/A Wiring Harness, 205		Manufactured	No			120	Each	0.0000		1	WO47712	MAY 13 2011	
EA20469-15-205 Instrument Panel, 205		Manufactured	No			110	Each	0.0000	1	1	WO47712	MAY 13 2011	

Eagle Copters Maintenance Ltd

WORK REPORT

Work Order Number: 47712 V/Door

This Work Report forms part of this aircraft's permanent technical records - **DO NOT DESTROY**.

Item: 1 L/H DOOR ASSEMBLY

Squawk: 1.1

Discrepancy:
Modify Door to Vertical Reference Door

Resolution:
L/H door modified to VRD as per STC SH92-55 and Dwg D2046901 rev 6 on PO11-001134

Windows and latch assembly installed IAW STC SH92-55 and Dwg D2046901 rev 6

1.1 Work Done By: Alvin Werner

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.
AMO 6-81 Signature: Colin Gould on 13/05/2011

Parts:

Part Number	Description	Serial Number	Lot Number	Condition	Qty
D412-711-101	Replacement Bubble Window		LT-11-004328	New	1
D412-761-043	LATCH MECHANISM		LT-11-004199	New	1
204-030-481-107	ROD ASSY		LT-11-003875	New	1
MS21059L3	NUTPLATE		LT-10-013608	New	4
MS21069L3	NUTPLATE		LT-11-003287	New	33
MS21071L08	NUTPLATE		LT-09-008861	New	1
MS21069L08	NUTPLATE		LT-10-010367	New	8
MS21071L3	NUTPLATE		LT-10-007614	New	4
MS24693S50	SCREW		LT-10-004753	New	12
204-030-853-037A	SKIN ASSY		LT-10-011463	New	1

Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
1				Modify

Squawk: 1.2

Discrepancy:
Build 205 Wiring Harness

Resolution:
Pulled wire harness P/N:D205-711-113 from stock

1.2 Work Done By: Graeme Rowe

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.
AMO 6-81 Signature: Graeme Rowe on 04/04/2011

Parts:

Part Number	Description	Serial Number	Lot Number	Condition	Qty
D205-711-113	LOGGING DOOR HARNESS 205		LT-08-002291.1	New	1

Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description

Eagle Copters Maintenance Ltd

WORK REPORT

Work Order Number: 47712 V/Door

This Work Report forms part of this aircraft's permanent technical records - **DO NOT DESTROY**.

Squawk: 1.3

Discrepancy:
Prep door

Resolution:
Prep and paint door as required

1.3 Work Done By: Colin Gould

Parts:

Part Number	Description	Serial Number	Lot Number	Condition	Qty

Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description

* End of Report *

1. Approving National Authority/Country	Authorized Release Certificate	3. Form Tracking Number
Transport Canada	FORM ONE	47712.1

4. Approved Organization Name and Address		5. Work Order/Contract/Invoice
Eagle Copters Maintenance Ltd. 823 McTavish Road NE, Calgary, Alberta, Canada, T2E 7G9	TCCA AMO Number 6-81 EASA Approval Number 145.7028 Chilean Approval Number 333	47712

6. Item	7. Description	8. Part Number	9. Quantity	10. Serial Number/ Lot Number	11. Status/Work
1	Door assemble	204-030-853-125	1	N/A	Modified

12. Remarks

L/H door modified to VRD as per Dart STC SH92-55 and Dwg D2046901 rev 6

Time Since New: Unkown Time Since Overhaul: Unknown Other: N/A

~~13a. Certifies that the items identified above were manufactured in conformity to:~~ ~~Approved Design data and are in condition for safe operation~~ ~~Non approved design data specified in block 13~~		14a. ☒ CAR 571.10 Maintenance Release ☐ Other regulations specified in block 12 Certifies that, unless otherwise specified in block 12, the work identified in block 11 and described in block 12 has been performed in compliance with the Canadian Aviation Regulations	
~~13b. Authorized Signature~~	~~13c. Certificate/Approval Number~~	14b. Authorized Signature: Eagle 6-81 37	14c. Certificate/Approval Number: TC AMO Approval No. 6-81
~~13d. Name~~	~~13e. Date~~	14d. Name: Colin Gould	14e. Date (mm/dd/yyyy) 05/13/2011

Installer Responsibilities

This certificate does not constitute authority to install. Installers working in accordance with the national regulations of a country other than that specified in block 1 must ensure that their regulations recognize certifications from the country specified. Statements in blocks 13a and 14a do not constitute installation certification. In all cases, the technical record for the aircraft must contain an installation certification issued in accordance with the applicable national regulations before the aircraft may be flown.

Work Order ID 67850

Friday, May 13, 2011 2:00:49 PM

Item ID: D205-711-013 **Accept** **Setup Start**

Revision ID: **Stop**

Item Name: Vertical Reference Door, 205/210

Start Date: 4/1/2011 **Start Qty:** 1.00 **Cust Item ID:**

Required Date: 5/6/2011 **Req'd Qty:** 1.00 **Customer:**

Reference:

Run Start

Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____

Stop

QC: _____ **Date:** _____ **SPC (Y/N):** _____ **Date:** _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	**Revision Nbr**								
N/A	Rev N/A								
100	DOCUMENT CONTROL	0.00							
DC									
Document Control	**Memo**	0.00							
	Photocopy bluefiles and create labels per PPP D205-711-013 CHG001								
110	PURCHASING	0.00							
Purchasing									
Purchasing	**Memo**	0.00							
	Issue P/O: 13454 to Eagle Copters "Assembly of D205-711-013 Door Assembly Send a copy of this IPP								

MAY 13 2011

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ **PAR #:** _____ **Fault Category:** _____ **NCR:** Yes No **DQA:** _____ **Date:** _____

Resolution: _____ **Disposition:** _____ **QA: N/C Closed:** _____ **Date:** _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

H:\fFORMS\Quality Assurance\approved QA\NCRWO RevE

Work Order ID 67850

Friday, May 13, 2011 2:00:49 PM

Item ID: D205-711-013 **Accept** **Setup Start** **Stop**

Revision ID:

Item Name: Vertical Reference Door, 205/210

Start Date: 4/1/2011 **Start Qty:** 1.00 **Cust Item ID:**

Required Date: 5/6/2011 **Req'd Qty:** 1.00 **Customer:**

Reference:

Run Start **Stop**

Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____

QC: _____ **Date:** _____ **SPC (Y/N):** _____ **Date:** _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120		0.00							
	Purchasing								
Purchasing									
Purchasing									
	Memo	0.00							

□EAGLE□
Pick:Qty□Part Number□Description□Batch
1□204-030-853-119□LH Co-pilot Door□_____
Attach serviceable tags□□□

2-□EAGLE□
Fabricate/Pick the following parts to go into the door in accordance with:□□ D2046902 Sheet 1 Rev. 3
D2046902 Sheet 2 Rev. 2□
D2046902 Sheet 3 Rev. 0□
D2046901 Sheet 3 Rev. 1

Qty□Part Number□ Description□Batch
1□EB212-100L / EA20469-3□Window□_____
1□EA20469-05□Rubber Strip□ _____
1□EA20469-06□Aluminum Strip □ N/A
1□EA20469-07□Angle□ _____
1□EA20469-08□Placard□ _____
1□EA20469-10□Rear Rib Assy□ _____
1□EA20469-11□Angle□ _____
1□EA20469-12□Fwd Rib□ _____
1□EA20469-13□Window □_____
1□EA20469-14□Window Retainer□_____
1□EA20469-16□Armrest Assy□ _____
1□EA20469-17□Angle□ _____
1□EA20469-18□Door Inner Skin□_____

WO47712

MAY 13 2011

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ **PAR #:** _____ **Fault Category:** _____ **NCR:** Yes No **DQA:** _____ **Date:** _____

Resolution: _____ **Disposition:** _____ **QA: N/C Closed:** _____ **Date:** _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 67850

Friday, May 13, 2011 2:00:49 PM

Item ID: D205-711-013 **Accept** **Setup Start**

Revision ID: **Stop**

Item Name: Vertical Reference Door, 205/210

Start Date: 4/1/2011 **Start Qty:** 1.00 **Cust Item ID:**

Required Date: 5/6/2011 **Req'd Qty:** 1.00 **Customer:**

Reference:

Run Start

Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____

Stop

QC: _____ **Date:** _____ **SPC (Y/N):** _____ **Date:** _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp

1□EA20469-21□Door Cover Panel□_____
2□EA20469-23□Link□ _____
1□EA20469-24□Rod□ _____
1□EA20469-25□Arm Assy□ _____
Material Certification / Proof of Traceability / Certificate of Conformity required

3-EAGLE□
Pick:
Qty□Part Number□Description□Batch
14□AN3-3A□Bolt□_____
22□AN3-4A□Bolt□_____
24□AN3-7A□Bolt□_____
6□AN960-6L□Washer□_____
90□AN960-10L□Washer□_____
34□CR3242-4-2□Rivet□_____
135□MS20426AD3-3□Rivet□_____
140□MS20426AD4-3□Rivet□_____
25□MS20470AD3-3□Rivet□_____
90□MS20470AD4-3□Rivet□_____
24□MS21042L3□Nut□_____
2□MS21042L06□Nut□_____
13□MS21069L3□Nut Plate□_____
8□MS21069L08□Nut Plate□_____
1□MS21071L3□Nut Plate□_____
1□MS21071L08□Nut Plate□_____
9□MS21075L3□Nut Plate□_____
2□MS24677-12□Screw□_____
6□MS27039-1-09□Screw□_____

4-Assemble door in accordance with :□D2046901 Sheet 2 Rev. 5□D2046901 Sheet 1 Rev. 5Do not install EA20469-15 or wiring harness at this time.

WO 47712 MAY 13 2011

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

H:\fFORMS\Quality Assurance\approved QA\NCRWO RevE

Work Order ID 67850

Friday, May 13, 2011 2:00:49 PM

Item ID: D205-711-013 **Accept** **Setup Start** **Stop**

Revision ID:

Item Name: Vertical Reference Door, 205/210

Start Date: 4/1/2011 **Start Qty:** 1.00 **Cust Item ID:**

Required Date: 5/6/2011 **Req'd Qty:** 1.00 **Customer:**

Reference:

Run Start **Stop**

Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____

QC: _____ **Date:** _____ **SPC (Y/N):** _____ **Date:** _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
	5-Apply Dart P/N & B/N using fine point permanent marker□□□								
130 QC Quality Control	QC4- 100% Inspect kits for completeness	0.00							MAY 13 2011
	Memo Eagle- Send this W/O back to DartKit to be stocked at Eagle	0.00							
140 QC Quality Control	QC5- Inspect part completeness to step on W/O	0.00							MAY 13 2011
	Memo	0.00							

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

H:\fFORMS\Quality Assurance\approved QA\NCRWO RevE

Work Order ID 67850

Friday, May 13, 2011 2:00:49 PM

Item ID: D205-711-013 **Accept** **Setup Start**

Revision ID: **Stop**

Item Name: Vertical Reference Door, 205/210

Start Date: 4/1/2011 **Start Qty:** 1.00 **Cust Item ID:**

Required Date: 5/6/2011 **Req'd Qty:** 1.00 **Customer:**

Reference:

Run Start

Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____

Stop

QC: _____ **Date:** _____ **SPC (Y/N):** _____ **Date:** _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
150	Identify as per dwg & Stock Location:_____	0.00							
Packaging							MAY 13 2011		
Packaging	Memo	0.00							
160	QC4- 100% Inspect kits for completeness	0.00							
QC							MAY 13 2011		
Quality Control	Memo	0.00							
170		0.00							
Packaging	Packaging					N/A on A/c	MAY 13 2011		
Packaging	Memo	0.00							
	Identify and pack for shipping as per PPP D205-711-013 Location:_____ PPP Rev:_____								

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

H:\fFORMS\Quality Assurance\approved QA\NCRWO RevE

Work Order ID 67850

Friday, May 13, 2011 2:00:49 PM

Item ID: D205-711-013

Revision ID:

Item Name: Vertical Reference Door, 205/210

Start Date: 4/1/2011 **Start Qty:** 1.00

Required Date: 5/6/2011 **Req'd Qty:** 1.00

Reference:

Accept

Cust Item ID:

Customer:

Setup **Start**

Stop

Run **Start**

Stop

Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____

QC: _____ **Date:** _____ **SPC (Y/N):** _____ **Date:** _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
180	QC21- Final Inspection - Work Order Release	0.00							
QC Quality Control	Memo	0.00							

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ **PAR #:** _____ **Fault Category:** _____ **NCR:** Yes No **DQA:** _____ **Date:** _____

Resolution: _____ **Disposition:** _____ **QA: N/C Closed:** _____ **Date:** _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

H:\FORMS\Quality Assurance\approved QA\NCRWO RevE

Picklist Print

Friday, May 13, 2011 2:01:01 PM

Work Order ID: 67850

Parent Item: D205-711-013

Parent Item Name: Vertical Reference Door, 205/210

Start Date: 4/1/2011 **Required Date:** 5/6/2011

Start Qty: 1.00 **Required Qty:** 1.00

Comments: IPP Rev:A□04.11.09□New issue□KJ/JLM□

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D412-711-041		Manufactured	No			120	Each	0.0000	1	1	WO47712	MAY 13 2011	
Vertical Reference Door Assembly													
D412-711-041RevN/A		Manufactured	No			120	Each	0.0000		1	WO47712	MAY 13 2011	
Vertical Reference Door Assembly													
D412-711-101		Manufactured	No			120	Each	2.0000	1	1	WO47712	MAY 13 2011	
Replacement Bubble Window													
				Location			Loc Qty	Loc Code					
				FG080			2						
					68604		2						
D412-711-101RevN/A		Manufactured	No			120	Each	0.0000		1	WO47712	MAY 13 2011	
Replacement Bubble Window													
D205-711-113		Manufactured	No			120	Each	5.0000	1	1	WO47712	MAY 13 2011	
Wiring Harness, 205													
				Location			Loc Qty	Loc Code					
				MEZZ			5						
					37130		5						
D205-711-113RevN/A		Manufactured	No			120	Each	0.0000		1	WO47712	MAY 13 2011	
Wiring Harness, 205													
EA20469-15-205		Manufactured	No			110	Each	0.0000	1	1	WO47712	MAY 13 2011	
Instrument Panel, 205													

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ **PAR #:** _____ **Fault Category:** _____ **NCR:** Yes No **DQA:** _____ **Date:** _____

Resolution: _____ **Disposition:** _____ **QA: N/C Closed:** _____ **Date:** _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

H:\fFORMS\Quality Assurance\approved QA\NCRWO RevE

Eagle Copters Maintenance Ltd

WORK REPORT

Work Order Number: 47712 V/Door

This Work Report forms part of this aircraft's permanent technical records - **DO NOT DESTROY**.

Item: 1 L/H DOOR ASSEMBLY

Squawk: 1.1

Discrepancy:
Modify Door to Vertical Reference Door

Resolution:
L/H door modified to VRD as per STC SH92-55 and Dwg D2046901 rev 6 on PO11-001134

Windows and latch assembly installed IAW STC SH92-55 and Dwg D2046901 rev 6

1.1 Work Done By: Alvin Werner

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.
AMO 6-81 Signature: Colin Gould on 13/05/2011

Parts:

Part Number	Description	Serial Number	Lot Number	Condition	Qty
D412-711-101	Replacement Bubble Window		LT-11-004328	New	1
D412-761-043	LATCH MECHANISM		LT-11-004199	New	1
204-030-481-107	ROD ASSY		LT-11-003875	New	1
MS21059L3	NUTPLATE		LT-10-013608	New	4
MS21069L3	NUTPLATE		LT-11-003287	New	33
MS21071L08	NUTPLATE		LT-09-008861	New	1
MS21069L08	NUTPLATE		LT-10-010367	New	8
MS21071L3	NUTPLATE		LT-10-007614	New	4
MS24693S50	SCREW		LT-10-004753	New	12
204-030-853-037A	SKIN ASSY		LT-10-011463	New	1

Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
1				Modify

Squawk: 1.2

Discrepancy:
Build 205 Wiring Harness

Resolution:
Pulled wire harness P/N:D205-711-113 from stock

1.2 Work Done By: Graeme Rowe

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.
AMO 6-81 Signature: Graeme Rowe on 04/04/2011

Parts:

Part Number	Description	Serial Number	Lot Number	Condition	Qty
D205-711-113	LOGGING DOOR HARNESS 205		LT-08-002291.1	New	1

Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ **PAR #:** _____ **Fault Category:** _____ **NCR:** Yes No **DQA:** _____ **Date:** _____

Resolution: _____ **Disposition:** _____ **QA: N/C Closed:** _____ **Date:** _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Eagle Copters Maintenance Ltd

WORK REPORT

Work Order Number: 47712 V/Door

This Work Report forms part of this aircraft's permanent technical records - **DO NOT DESTROY**.

Squawk: 1.3

Discrepancy:
Prep door

Resolution:
Prep and paint door as required

1.3 Work Done By: Colin Gould

Parts:

Part Number	Description	Serial Number	Lot Number	Condition	Qty

Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description

* End of Report *

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ **PAR #:** _____ **Fault Category:** _____ **NCR:** Yes No **DQA:** _____ **Date:** _____

Resolution: _____ **Disposition:** _____ **QA: N/C Closed:** _____ **Date:** _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

1. Approving National Authority/Country	Authorized Release Certificate	3. Form Tracking Number
Transport Canada	FORM ONE	47712.1

4. Approved Organization Name and Address		5. Work Order/Contract/Invoice
Eagle Copters Maintenance Ltd. 823 McTavish Road NE, Calgary, Alberta, Canada, T2E 7G9	TCCA AMO Number 6-81 EASA Approval Number 145.7028 Chilean Approval Number 333	47712

6. Item	7. Description	8. Part Number	9. Quantity	10. Serial Number/ Lot Number	11. Status/Work
1	Door assemble	204-030-853-125	1	N/A	Modified

12. Remarks

L/H door modified to VRD as per Dart STC SH92-55 and Dwg D2046901 rev 6

Time Since New: Unkown Time Since Overhaul: Unknown Other: N/A

13a. Certifies that the items described above were maintained in conformity to:	14a.
Approved Design data and in conditions for safe operation Non approved design data specified in block 12	☒ CAR 571.10 Maintenance Release ☐ Other regulations specified in block 12 Certifies that, unless otherwise specified in block 12, the work identified in block 11 and described in block 12 has been performed in compliance with the Canadian Aviation Regulations

13b. Authorized Signature	13c. Certificate/Approval Number	14b. Authorized Signature:	14c. Certificate/Approval Number:
		Eagle 6-81 37	TC AMO Approval No. 6-81
13d. Name	13e. Date	14d. Name: Colin Gould	14e. Date (mm/dd/yyyy) 05/13/2011

Installer Responsibilities

This certificate does not constitute authority to install. Installers working in accordance with the national regulations of a country other than that specified in block 1 must ensure that their regulations recognize certifications from the country specified. Statements in blocks 13a and 14a do not constitute installation certification. In all cases, the technical record for the aircraft must contain an installation certification issued in accordance with the applicable national regulations before the aircraft may be flown.

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ **PAR #:** _____ **Fault Category:** _____ **NCR:** Yes No **DQA:** _____ **Date:** _____

Resolution: _____ **Disposition:** _____ **QA: N/C Closed:** _____ **Date:** _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries